

Product Environmental Profile

Lexium SD328 Stepper Motor Drive MAINS SUPPLY 2.5A

Lexium SD3 Stepper Motor Drive





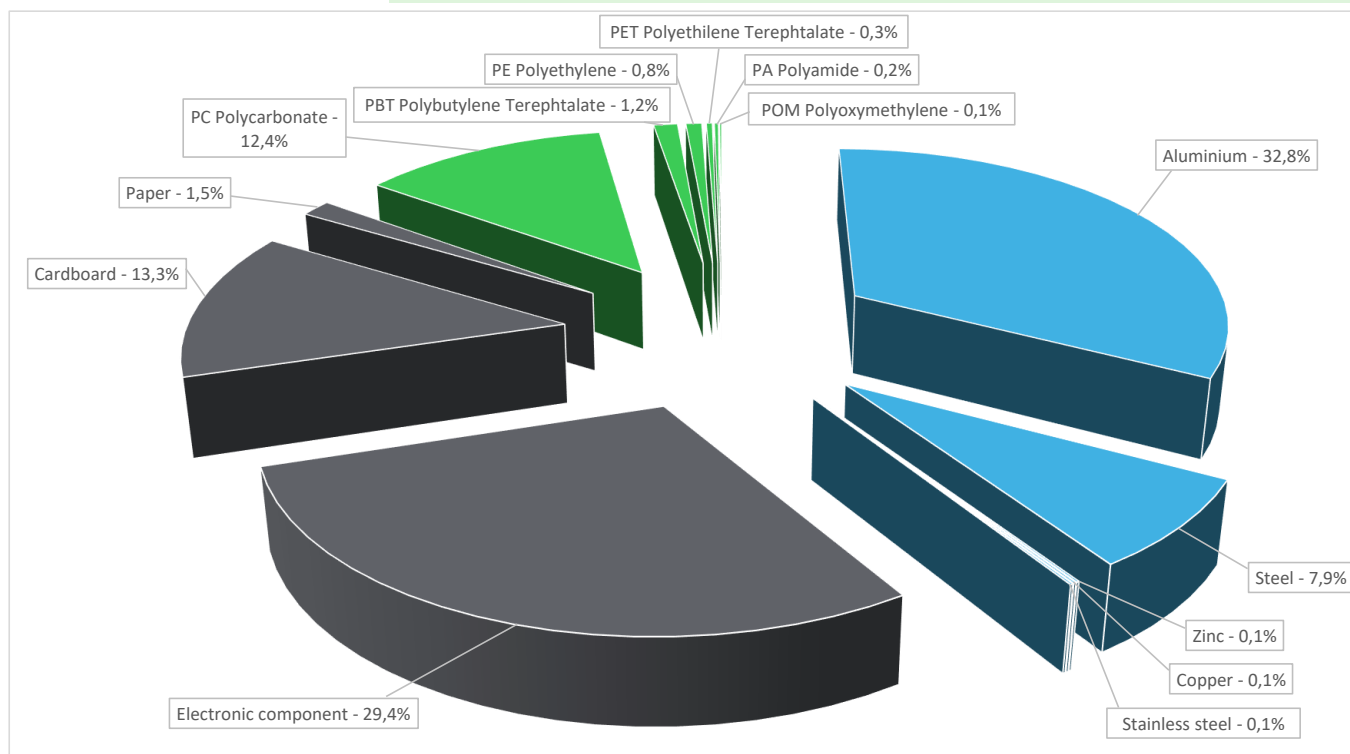
General information

Reference product	Lexium SD328 Stepper Motor Drive MAINS SUPPLY 2.5A - SD328BU25S2
Description of the product	The main purpose of the Lexium SD3 Drive product range is to control the variation of the rotational speed and position of a stepper electric motor.
Description of the range	The environmental impacts of this reference product are representative of the impacts of the other products of the range which are developed with a similar technology. SD3 stepper motor drives are available in three power classes - 2.5 A, 6.8 A and 10 A. They are designed to offer open communication to various control system architectures by means of their communication interfaces or integrated communication protocols.
Functional unit	To drive 3-phase stepper motors 70% of the time for 10 years.
Specifications are:	- Motor type: Designed exclusively for 3-phase stepper motor technology. - Mains voltage: Switchable between 115 V and 230 V AC (single-phase alternating current). - Current ratings (phase current): - Small version: Up to 2.5 A. - Large version: Up to 6.8 A. - Power: - For 2.5 A model: approx. 180 W (115 V) to 270 W (230 V). - For 6.8 A model: approx. 280 W (115 V) to 420 W (230 V). - Max. mechanical speed: Up to 3,000 rpm. - Communication and Interfaces - Depending on the model variant: CANopen (CiA DSP 402) and Modbus (serial), PROFIBUS DP



Constituent materials

Reference product mass	1,256 kg including the product and its packaging
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Plastics	15,0%
Metals	41,0%
Others	44,0%



Substance assessment

Details of ROHS and REACH substances information are available on the Schneider-Electric website

<https://www.se.com>



Additional environmental information

End Of Life	Recyclability potential:	98%	The recyclability rate was calculated from the recycling rates of each material making up the product based on REEECYLAB tool developed by Ecosystem, for components/materials not covered by the tool, data from the EIME database and the related PSR was taken. If no data was found a conservative assumption was used (0% recyclability).
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Environmental impacts

Reference service life time	10 years		
Product category	Other equipments - Active product		
Life cycle of the product	The manufacturing, the distribution, the installation, the use and the end of life were taken into consideration in this study.		
Electricity consumption	The electricity consumed during manufacturing processes is considered for each part of the product individually, the final assembly generates a negligible consumption.		
Installation elements	The product does not require any installation operations.		
Use scenario	The product is in active mode 40% of the time with a power use of 18W and in stand-by mode 30% of the time with a power use of 6W and off 30% of the time for 10 years		
Time representativeness	The collected data are representative of the year 2026.		
Technological representativeness	The Modules of Technologies such as material production, manufacturing processes and transport technology used in the PEP analysis (LCA EIME in the case) are similar and representative of the actual type of technologies used to make the product.		
Geographical representativeness	Final assembly site	Use phase	
	Lahr, GERMANY	Germany (25%), Spain (17%), Italy (10%), Switzerland (8%), Austria (7%) and Europe (33%)	
Energy model used	[A1 - A3]	[A5]	[B6]
	Electricity mix; Production mix; low voltage; 2022; Germany, DE	No energy used	Electricity mix; Consumption mix; Low voltage; 2022; Germany, DE
			[C1 - C4]
			Global, European and French datasets are used.

Detailed results of the optional indicators mentioned in PCRed4 are available in the LCA report and on demand in a digital format - Country Customer Care Center - <http://www.se.com/contact>

Mandatory Indicators		Lexium SD328 Stepper Motor Drive MAINS SUPPLY 2.5A - SD328BU25S2						
Impact indicators	Unit	Total (without Module D)	[A1 - A3] - Manufacturing	[A4] - Distribution	[A5] - Installation	[B1 - B7] - Use	[C1 - C4] - End of life	[D] - Benefits and loads
Contribution to climate change	kg CO2 eq	3,67E+02	9,14E+01	4,41E-01	4,79E-01	2,73E+02	1,89E+00	-5,89E+00
Contribution to climate change-fossil	kg CO2 eq	3,60E+02	9,14E+01	4,41E-01	2,18E-01	2,66E+02	1,88E+00	-5,73E+00
Contribution to climate change-biogenic	kg CO2 eq	7,21E+00	2,75E-02	0*	2,61E-01	6,92E+00	2,58E-03	-1,67E-01
Contribution to climate change-land use and land use change	kg CO2 eq	2,41E-04	2,39E-04	6,49E-07	0*	0,00E+00	1,20E-06	0,00E+00
Contribution to ozone depletion	kg CFC-11 eq	1,25E-05	1,12E-05	5,16E-09	3,30E-09	1,28E-06	3,97E-08	-7,98E-07
Contribution to acidification	mol H+ eq	2,25E+00	6,98E-01	7,00E-04	6,55E-04	1,55E+00	3,56E-03	-3,82E-02
Contribution to eutrophication, freshwater	kg P eq	8,48E-04	2,81E-04	1,63E-06	4,57E-06	5,48E-04	1,28E-05	-2,15E-05
Contribution to eutrophication, marine	kg N eq	2,42E-01	6,47E-02	1,32E-04	2,67E-04	1,76E-01	6,07E-04	-3,22E-03
Contribution to eutrophication, terrestrial	mol N eq	3,62E+00	7,76E-01	1,45E-03	1,96E-03	2,83E+00	6,67E-03	-3,54E-02
Contribution to photochemical ozone formation - human health	kg COVNM eq	7,91E-01	2,28E-01	4,64E-04	4,48E-04	5,60E-01	1,87E-03	-1,18E-02
Contribution to resource use, minerals and metals	kg Sb eq	1,11E-02	1,10E-02	0*	0*	1,17E-04	0*	-1,20E-04
Contribution to resource use, fossils	MJ	7,63E+03	1,46E+03	7,76E+00	2,22E+00	6,13E+03	1,94E+01	-8,33E+01
Contribution to water use	m3 eq	5,52E+01	2,91E+01	1,58E-02	1,99E-02	2,58E+01	1,50E-01	-1,21E+00

Inventory flows Indicators		Lexium SD328 Stepper Motor Drive MAINS SUPPLY 2.5A - SD328BU25S2						
Inventory flows	Unit	Total (without Module D)	[A1 - A3] - Manufacturing	[A4] - Distribution	[A5] - Installation	[B1 - B7] - Use	[C1 - C4] - End of life	[D] - Benefits and loads
Contribution to renewable primary energy used as energy	MJ	1,99E+03	8,25E+01	0*	3,07E-01	1,91E+03	6,65E-01	-3,62E+00
Contribution to renewable primary energy used as raw material	MJ	4,40E+00	4,40E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
Contribution to total renewable primary energy	MJ	2,00E+03	8,69E+01	0*	3,07E-01	1,91E+03	6,65E-01	-3,62E+00
Contribution to non renewable primary energy used as energy	MJ	7,59E+03	1,43E+03	7,76E+00	2,22E+00	6,13E+03	1,94E+01	-8,32E+01
Contribution to non renewable primary energy used as raw material	MJ	3,76E+01	3,76E+01	0,00E+00	0,00E+00	0,00E+00	0,00E+00	-1,07E-01
Contribution to total non renewable primary energy	MJ	7,63E+03	1,46E+03	7,76E+00	2,22E+00	6,13E+03	1,94E+01	-8,33E+01
Contribution to use of secondary material	kg	2,81E-01	2,81E-01	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
Contribution to use of renewable secondary fuels	MJ	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
Contribution to use of non renewable secondary fuels	MJ	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
Contribution to net use of fresh water	m³	1,29E+00	6,76E-01	3,67E-04	1,39E-03	6,04E-01	4,30E-03	-2,82E-02
Contribution to hazardous waste disposed	kg	1,80E+02	1,71E+02	0*	0*	8,72E+00	4,43E-01	-9,86E+00
Contribution to non hazardous waste disposed	kg	6,92E+01	2,34E+01	3,98E-02	7,88E-02	4,54E+01	3,00E-01	-9,72E+00
Contribution to radioactive waste disposed	kg	1,85E-02	9,57E-03	3,16E-05	1,42E-05	8,79E-03	7,42E-05	-7,62E-03
Contribution to components for reuse	kg	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
Contribution to materials for recycling	kg	7,45E-01	9,58E-02	0,00E+00	1,54E-01	0,00E+00	4,95E-01	0,00E+00
Contribution to materials for energy recovery	kg	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
Contribution to exported energy	MJ	1,29E-02	0,00E+00	0,00E+00	8,00E-03	0,00E+00	4,89E-03	0,00E+00

* represents less than 0.01% of the total life cycle of the reference flow

Contribution to biogenic carbon content of the product	kg of C	0,00E+00
Contribution to biogenic carbon content of the associated packaging	kg of C	5,30E-02

* The calculation of the biogenic carbon is based on the Ademe for the Cardboard (28%), EN16485 for Wood (39,52%), and APESA/RECORD for Paper (37,8%)

Mandatory Indicators		Lexium SD328 Stepper Motor Drive MAINS SUPPLY 2.5A - SD328BU25S2							
Impact indicators	Unit	[B1 - B7] - Use	[B1]	[B2]	[B3]	[B4]	[B5]	[B6]	[B7]
Contribution to climate change	kg CO2 eq	2,73E+02	0	0,00E+00	0	0	0	2,73E+02	0
Contribution to climate change-fossil	kg CO2 eq	2,66E+02	0	0,00E+00	0	0	0	2,66E+02	0
Contribution to climate change-biogenic	kg CO2 eq	6,92E+00	0	0,00E+00	0	0	0	6,92E+00	0
Contribution to climate change-land use and land use change	kg CO2 eq	0,00E+00	0	0,00E+00	0	0	0	0,00E+00	0
Contribution to ozone depletion	kg CFC-11 eq	1,28E-06	0	0,00E+00	0	0	0	1,28E-06	0
Contribution to acidification	mol H+ eq	1,55E+00	0	0,00E+00	0	0	0	1,55E+00	0
Contribution to eutrophication, freshwater	kg P eq	5,48E-04	0	0,00E+00	0	0	0	5,48E-04	0
Contribution to eutrophication marine	kg N eq	1,76E-01	0	0,00E+00	0	0	0	1,76E-01	0
Contribution to eutrophication, terrestrial	mol N eq	2,83E+00	0	0,00E+00	0	0	0	2,83E+00	0
Contribution to photochemical ozone formation - human health	kg COVNM eq	5,60E-01	0	0,00E+00	0	0	0	5,60E-01	0
Contribution to resource use, minerals and metals	kg Sb eq	1,17E-04	0	0,00E+00	0	0	0	1,17E-04	0
Contribution to resource use, fossils	MJ	6,13E+03	0	0,00E+00	0	0	0	6,13E+03	0
Contribution to water use	m3 eq	2,58E+01	0	0,00E+00	0	0	0	2,58E+01	0

Inventory flows Indicators		Lexium SD328 Stepper Motor Drive MAINS SUPPLY 2.5A - SD328BU25S2							
Inventory flows	Unit	[B1 - B7] - Use	[B1]	[B2]	[B3]	[B4]	[B5]	[B6]	[B7]
Contribution to use of renewable primary energy excluding renewable primary energy used as raw material	MJ	1,91E+03	0	0,00E+00	0	0	0	1,91E+03	0
Contribution to use of renewable primary energy resources used as raw material	MJ	0,00E+00	0	0,00E+00	0	0	0	0,00E+00	0
Contribution to total use of renewable primary energy resources	MJ	1,91E+03	0	0,00E+00	0	0	0	1,91E+03	0
Contribution to use of non renewable primary energy excluding non renewable primary energy used as raw material	MJ	6,13E+03	0	0,00E+00	0	0	0	6,13E+03	0
Contribution to use of non renewable primary energy resources used as raw material	MJ	0,00E+00	0	0,00E+00	0	0	0	0,00E+00	0
Contribution to total use of non-renewable primary energy resources	MJ	6,13E+03	0	0,00E+00	0	0	0	6,13E+03	0
Contribution to use of secondary material	kg	0,00E+00	0	0,00E+00	0	0	0	0,00E+00	0
Contribution to use of renewable secondary fuels	MJ	0,00E+00	0	0,00E+00	0	0	0	0,00E+00	0
Contribution to use of non renewable secondary fuels	MJ	0,00E+00	0	0,00E+00	0	0	0	0,00E+00	0
Contribution to net use of freshwater	m³	6,04E-01	0	0,00E+00	0	0	0	6,04E-01	0
Contribution to hazardous waste disposed	kg	8,72E+00	0	0,00E+00	0	0	0	8,72E+00	0
Contribution to non hazardous waste disposed	kg	4,54E+01	0	0,00E+00	0	0	0	4,54E+01	0
Contribution to radioactive waste disposed	kg	8,79E-03	0	0,00E+00	0	0	0	8,79E-03	0
Contribution to components for reuse	kg	0,00E+00	0	0,00E+00	0	0	0	0,00E+00	0
Contribution to materials for recycling	kg	0,00E+00	0	0,00E+00	0	0	0	0,00E+00	0
Contribution to materials for energy recovery	kg	0,00E+00	0	0,00E+00	0	0	0	0,00E+00	0
Contribution to exported energy	MJ	0,00E+00	0	0,00E+00	0	0	0	0,00E+00	0

* represents less than 0.01% of the total life cycle of the reference flow

Life cycle assessment performed with EIME version v6.2.5-6, database version 2024-01 in compliance with ISO14044, EF3.1 method is applied, for biogenic carbon storage, assessment methodology -1/1 is used

According to this environmental analysis, proportionality rules may be used to evaluate the impacts of other products of this range, ratios to apply can be provided upon request

Please note that the values given above are only valid within the context specified and cannot be used directly to draw up the environmental assessment of an installation.

Registration number :	ENVPEP1111015_V3	Drafting rules	PCR-4-ed4-2021 09 06
Date of issue	23/06/2026	Supplemented by	No PSR
		Information and reference documents	www.pep-ecopassport.org
		Validity period	5 years
Independent verification of the declaration and data, in compliance with ISO 14021 : 2016			
Internal X External			
The PCR review was conducted by a panel of experts chaired by Julie Orgelet (DDemain)			
PEPs are compliant with XP C08-100-1:2016 and EN 50693:2019 or NF E38-500 :2022			
The components of the present PEP may not be compared with components from any other program.			
Document complies with ISO 14021:2016 "Environmental labels and declarations. Type II environmental declarations"			

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